

SPECIAL PACKAGING INSTRUCTION				<i>Form Approved</i> <i>OMB No. 0704-0188</i>		-BK AK
The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to the Department of Defense, Executive Services and Communications Directorate (0704-0188). Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THE ABOVE ORGANIZATION.						
1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 6602671 (80195) PUMP, ASSEMBLY				2. CAGE 19207		3. SPI NO. AK15917981
4. NATIONAL STOCK NO. 4320-01-591-7981				5. DATE 02/15/11		6. REVISION A
7. QUP 1 EACH		8. ICQ NONE	9. UNIT PACK WT (LB.) 316.0	10. UNIT PACK CU (CU. FT.) 17.340		11. UNIT PACK SIZE (INCHES) 31.5 X 29.0 X 32.8
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 53			18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D & NOTE B			1-C	A/R	CAPS/PLUGS: NAS-847	
			2-D	20	CUSHIONING: A-A-59135, CL 1, GR A,	
14. DRYING MIL-STD-2073-1D & NOTE B				SQ FT		
			3-E	5	BLOCKING/BRACING: ASTM-D6199	
15. PACKING			4-F	64	DESICCANT: MIL-D-3464	
			5-G	1	ENVELOPE: MIL-DTL-6060E, SIZE: 60 X 110	
a. LEVEL A MIL-STD-2073-1D & NOTE I			6-H	1	CONTAINER: ASTM-D6880, CL 2, ST 7	
					SIZE: 24 X 21 X 20	
b. LEVEL B NOT APPLICABLE						
16. MARKING MIL-STD-129 & NOTE J						
17. NOTES/DRAWING						
A. INSPECT PRESERVATION, UNIT PACK, AND PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.						
B. CLEAN AND DRY ITEMS BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.						
C. CAPS/PLUGS: SEAL ALL OPENINGS TO THE INTERIOR WITH CAPS/PLUGS OF APPROPRIATE SIZE.						
D. WRAP PUMP COMPLETELY WITH CUSHIONING, SECURE WITH TAPE ASTM-D6123.						
E. LUMBER SIZES ARE NOMINAL UNLESS OTHERWISE SPECIFIED, SEE PAGE 3.						
F. DESICCANT: PLACE 64 UNITS OF DESICCANT IN ANY VOID LOCATED WITHIN ENVELOPE.						
G. ENVELOPE FABRICATION SHALL BE IAW SPECIFICATION MIL-DTL-6060. MATERIAL USED FOR FABRICATION OF GASKETS SHALL CONFORM TO SPECIFICATION ASTM F 104. GASKETS SHALL BE CEMENTED TO EACH SIDE OF THE BARRIER AT THE MOUNTING LOCATION USING MMM-A-260 ADHESIVE OR COMMERCIAL EQUIVALENT. AFTER POSITIONING BARRIER OVER BOLTS, A SUFFICIENT QUNATITY OF ADHESIVE SHALL BE APPLIED AROUND BOLT AND GASKET TO PROVIDE AIRTIGHT SEAL. (SEE PAGE 3 FOR HOLE LOCATION)						
H. CLOSE CONTAINER IN ACCORDANCE WITH APPLICABLE CONTAINER SPECIFICATION ASTM-D6880.						
I. UNIT CONTAINER IS THE SHIPPING CONTAINER.						
J. IN ADDITION TO MIL-STD-129 MARKINGS, THE UNIT CONTAINER SHALL BE MARKED ON THE TOP AND ONE SIDE WITH MINIMUM ½ INCH HIGH BLACK LETTERS "REUSABLE CONTAINER, DO NOT DESTROY". IN ADDITION THE TOP SHALL BE MARKED "REMOVE (LAG BOLTS OR SCREWS) TO OPEN CONTAINER", USING MINIMUM ½ INCH HIGH BLACK LETTERS.						

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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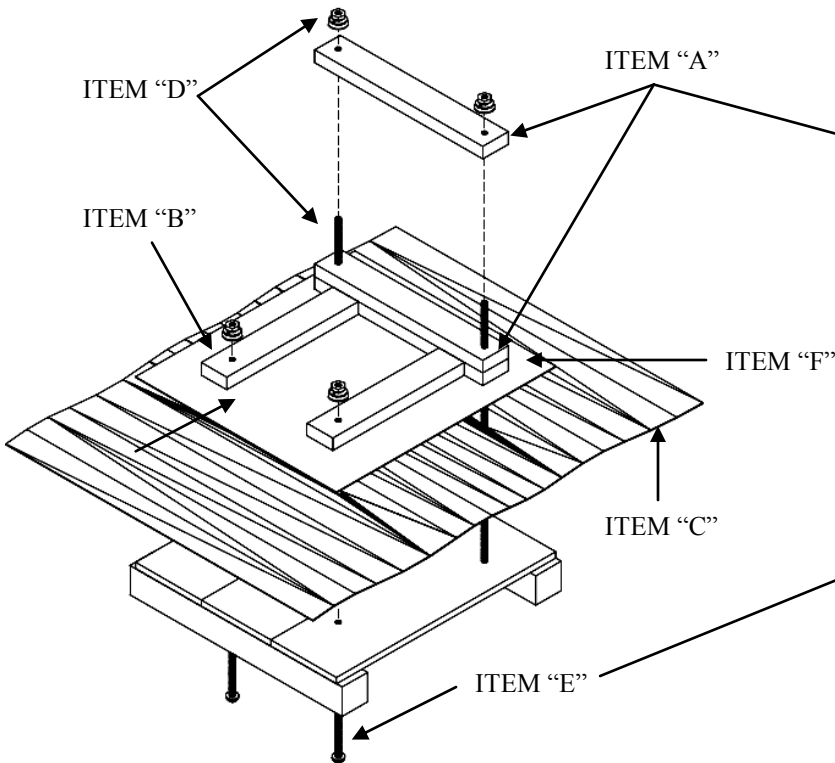
4320-01-591-7981

5. DATE

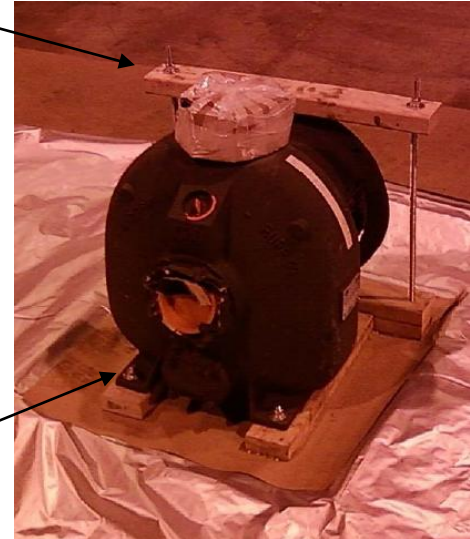
02/15/11

6. REVISION

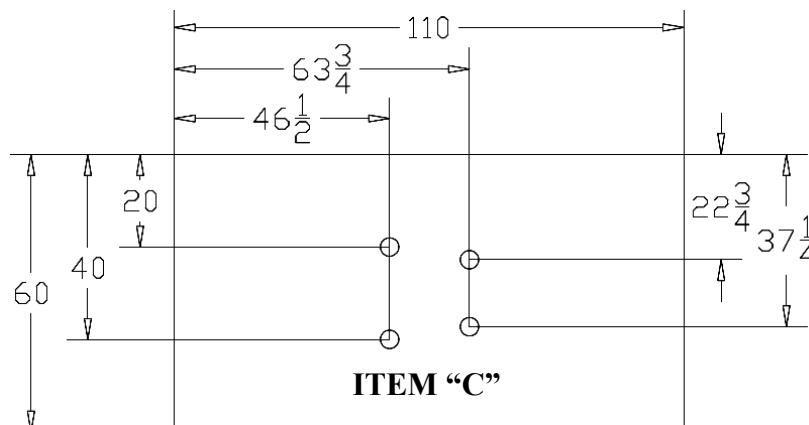
A



ALL HOLES PICTURED ARE
1/2 INCH DIAMETER.



ITEM	SIZE	QTY	ADDITIONAL NOTES:
A	2 X 4 X 23	3	ASTM-D6199
B	2 X 4 X 18	2	ASTM-D6199
C	60 X 110 MIL-PRF-131	1	MIL-DTL-6060E
D	1/2 X 24 HARDWARE SET	2	HARDWARE SET INCLUDES: 1 PC 1/2 X 24" THREADED ROD, 2 PCS 1/2 FLAT WASHER & 2 PCS 1/2 LOCK WASHER AND 2 PCS 1/2 NUT.
E	1/2 X 4 HARDWARE SET	2	HARDWARE SET INCLUDES: 1 PC 1/2 X 4" CARRIAGE BOLT, 1 PC 1/2 FLAT WASHER, 1 PC 1/2 LOCK WASHER & 1 PC 1/2 NUT.
F	24 X 30 GASKET MATERIAL	2	MIL-DTL-6060E
G	DESICCANT	64	MIL-D-3464



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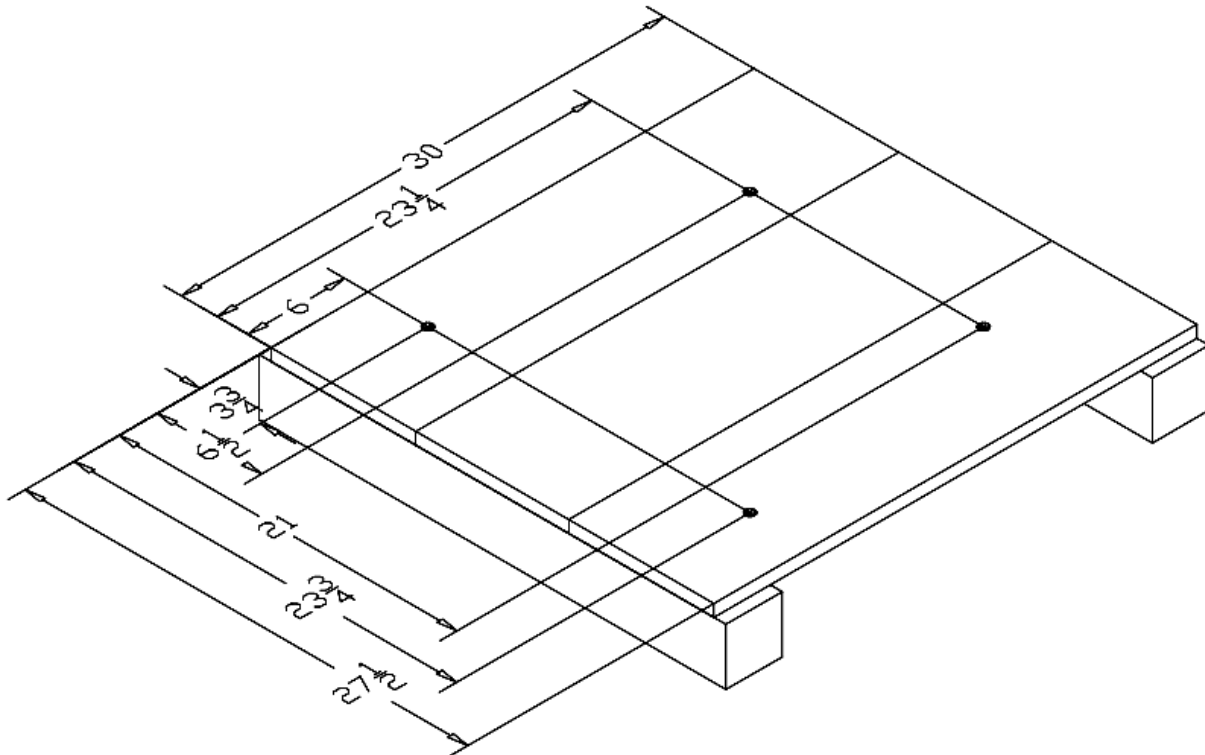
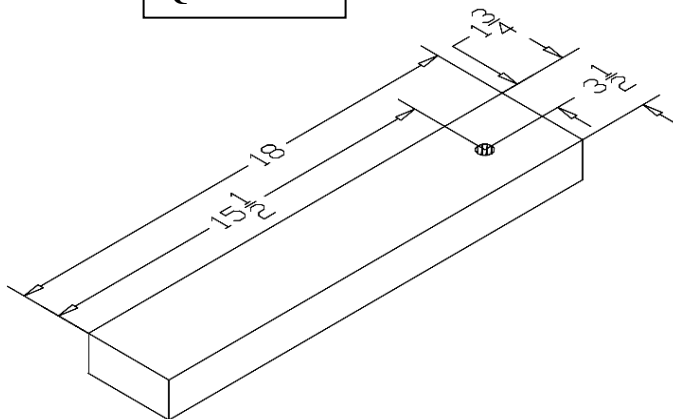
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BASE**ITEM "B"**
QTY: 2**ITEM "A"**
QTY: 3